



Product designation

Power contactor

Product type designation

BF12

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U_i IEC/EN	V	690
Rated impulse withstand voltage U_{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	28
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 28
	AC-1 ($\leq 55^\circ\text{C}$)	A 23
	AC-1 ($\leq 70^\circ\text{C}$)	A 20
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 12
	AC-4 (400V)	A 7.9
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW 3.2
	400V	kW 5.7
	415V	kW 6.2
	440V	kW 6.2
	500V	kW 7.5
	690V	kW 10
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW 10
	400V	kW 18
	500V	kW 23
	690V	kW 32
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 13
	110V	A 6
	220V	A –
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 18
	110V	A 13
	220V	A 1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16

	220V	A	11
IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	20
	48V	A	20
	75V	A	20
	110V	A	16
	220V	A	12
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	12
	48V	A	11
	75V	A	10
	110V	A	2
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	15
	48V	A	13
	75V	A	12
	110V	A	8
	220V	A	2
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	15
	110V	A	12
	220V	A	6
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	15
	48V	A	15
	75V	A	15
	110V	A	16
	220V	A	7
Short-time allowable current for 10s (IEC/EN60947-1)		A	150
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	12
Making capacity (RMS value)		A	120
Breaking capacity at voltage			
	440V	A	96
	500V	A	96
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2
	AC-3	W	0.4
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8

	max	I _{bin}	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil	max		10
Flexible w/o lug conductor section	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	494
Conductor section			
AWG/kcmil conductor section	max		10
Auxiliary contact characteristics			
Thermal current I _{th}		A	10
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
Operations			
Mechanical life		cycles	20000000
Electrical life		cycles	2000000
Safety related data			
Performance level B10d according to EN/ISO 13489-1	rated load	cycles	2000000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes
DC coil operating			

DC rated control voltage	V	48
DC operating voltage		
pick-up	min max	%Us %Us 70 125
drop-out	min max	%Us %Us 10 40
Average coil consumption ≤20°C	in-rush holding	W W 5.4 5.4
Max cycles frequency		
Mechanical operation	cycles/h	3600
Operating times		
Average time for Us control		
in AC		
Closing NO	min max	ms ms 8 24
Opening NO	min max	ms ms 10 20
Closing NC	min max	ms ms 14 28
Opening NC	min max	ms ms 7 18
in DC		
Closing NO	min max	ms ms 54 66
Opening NO	min max	ms ms 14 17
Closing NC	min max	ms ms 24 30
Opening NC	min max	ms ms 47 57
UL technical data		
Full-load current (FLA) for three-phase AC motor	at 480V at 600V	A A 11 11
Yielded mechanical performance		
for single-phase AC motor	110/120V 230V	HP HP 1 2
for three-phase AC motor	200/208V 220/230V 460/480V 575/600V	HP HP HP HP 5 5 7.5 10

General USE

Contactor

AC current A 28

Auxiliary contacts

AC voltage V 600
AC current A 10
DC voltage V 250
DC current A 1

Short-circuit protection fuse, 600V

High fault

Short circuit current kA 100
Fuse rating A 30
Fuse class J

Standard fault

Short circuit current kA 5
Fuse rating A 70

Contact rating of auxiliary contacts according to UL

A600 - P600

Ambient conditions

Temperature

Operating temperature

min °C -50
max °C 70

Storage temperature

min °C -60
max °C 80

Max altitude

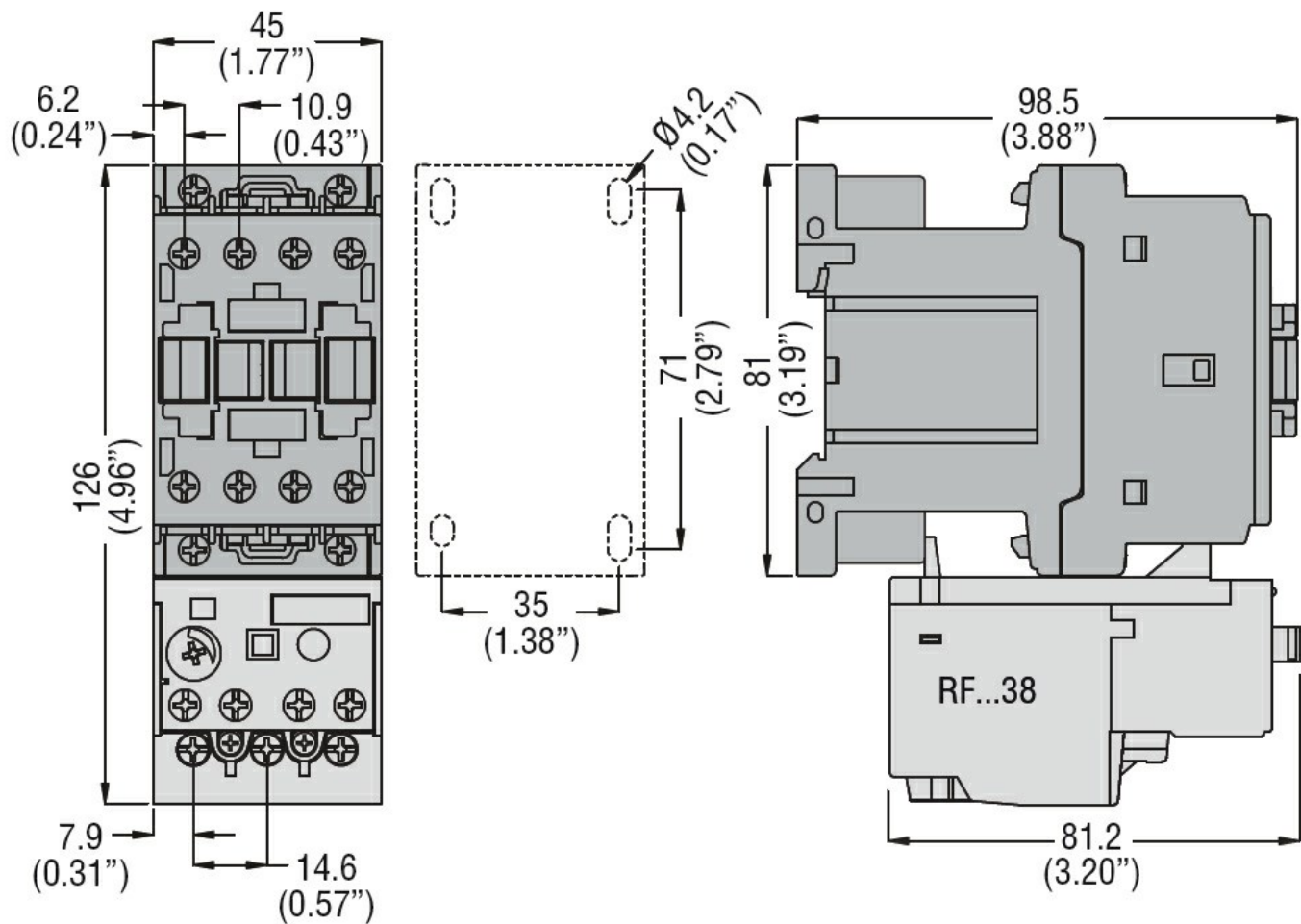
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Resistance & Protection

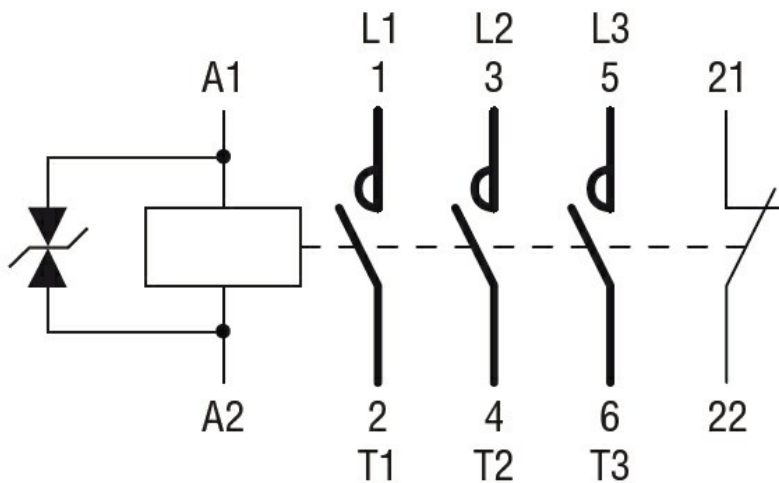
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching