



Product designation

Power contactor

Product type designation

BF18

**Contact characteristics**

Number of poles	Nr.	4
Rated insulation voltage $U_i$ IEC/EN	V	690
Rated impulse withstand voltage $U_{imp}$	kV	6
Operational frequency	min Hz	25
	max Hz	400
IEC Conventional free air thermal current $I_{th}$	A	32
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A 32
	AC-1 ( $\leq 55^\circ\text{C}$ )	A 26
	AC-1 ( $\leq 70^\circ\text{C}$ )	A 23
	AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ )	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V kW	12
	400V kW	21
	500V kW	26
	690V kW	36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200
Protection fuse	gG (IEC)	A 32
	aM (IEC)	A 20
Making capacity (RMS value)	A	180
Breaking capacity at voltage	440V A	144
	500V A	120
	690V A	94
Resistance per pole (average value)	m $\Omega$	2.5
Power dissipation per pole (average value)	$I_{th}$ W	2.6
	AC-3 W	0.8
Tightening torque for terminals	min Nm	1.5
	max Nm	1.8
	min lbin	1.1
	max lbin	1.5
Tightening torque for coil terminal	min Nm	0.8
	max Nm	1
	min lbin	0.8
	max lbin	0.74
Max number of wires simultaneously connectable	Nr.	2

Conductor section				
AWG/Kcmil				
		max	10	
Flexible w/o lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	6
Flexible c/w lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable	Vertical plan ±30°	
Fixing		Screw / DIN rail 35mm		
Weight			g	360
Conductor section				
AWG/kcmil conductor section				
		max	10	
Auxiliary contact characteristics				
Thermal current I <sub>th</sub>			A	32
IEC/EN 60947-5-1 designation		A600 - P600		
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1		YES		
EMC compatibility		yes		
AC coil operating				
Rated AC voltage at 50/60Hz			V	48
AC operating voltage				
of 50/60Hz coil powered at 50Hz pick-up		min	%Us	80
		max	%Us	110
drop-out		min	%Us	20
		max	%Us	55
of 50/60Hz coil powered at 60Hz pick-up		min	%Us	85
		max	%Us	110
drop-out		min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C				

of 50/60Hz coil powered at 50Hz

in-rush	VA	75
holding	VA	9

of 50/60Hz coil powered at 60Hz

in-rush	VA	70
holding	VA	6.5

of 60Hz coil powered at 60Hz

in-rush	VA	75
holding	VA	9

Dissipation at holding $\leq 20^{\circ}\text{C}$ 50Hz	W	2.5
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#### Max cycles frequency

Mechanical operation	cycles/h	3600
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#### Operating times

Average time for  $U_s$  control

in AC

Closing NO

min	ms	8
max	ms	24

Opening NO

min	ms	10
max	ms	20

Closing NC

min	ms	14
max	ms	28

Opening NC

min	ms	7
max	ms	18

#### UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	3

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

#### General USE

Contactor

AC current	A	32
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Auxiliary contacts

AC voltage	V	600
AC current	A	10
DC voltage	V	250
DC current	A	1

Contact rating of auxiliary contacts according to UL	SI - A600
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#### Ambient conditions

Temperature

Operating temperature

min	$^{\circ}\text{C}$	-50
max	$^{\circ}\text{C}$	70

Storage temperature

min	°C	-60
max	°C	80
	m	3000

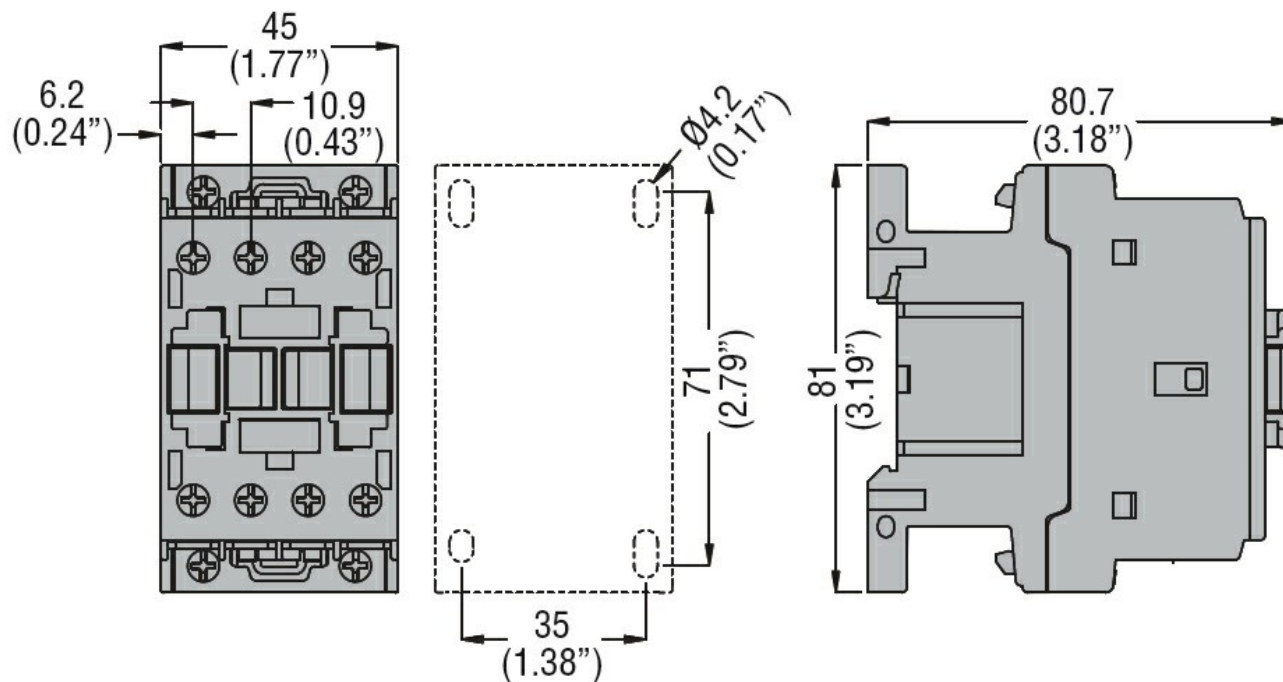
Max altitude

Resistance & Protection

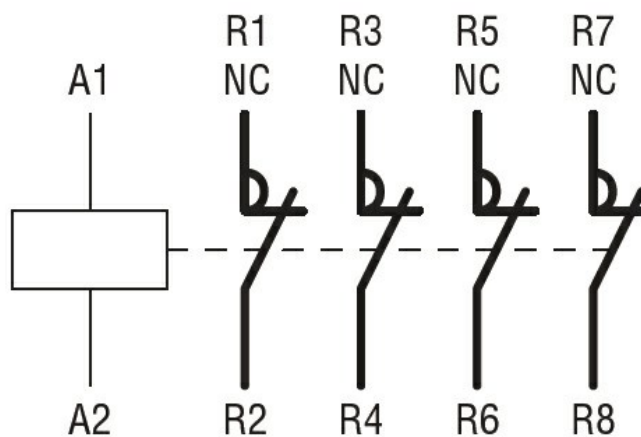
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

Certificates

CCC  
cULus

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EAC

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching