



Product designation

Power contactor

Product type designation

BF94

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U_i IEC/EN	V	1000
Rated impulse withstand voltage U_{imp}	kV	8
Operational frequency	min Hz	25
	max Hz	400
IEC Conventional free air thermal current I_{th}	A	115
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 115
	AC-1 ($\leq 55^\circ\text{C}$)	A 95
	AC-1 ($\leq 70^\circ\text{C}$)	A 80
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 95
	AC-4 (400V)	A 45
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V kW	30
	400V kW	55
	415V kW	55
	440V kW	55
	500V kW	55
	690V kW	55
	1000V kW	37
Rated operational current AC-3 ($T \leq 55^\circ\text{C}$)	230V A	94
	400V A	94
	415V A	94
	440V A	94
	500V A	78
	690V A	57
	1000V A	28
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$ A	77
	48V A	66
	75V A	66
	110V A	8
	220V A	—
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$ A	110
	48V A	110
	75V A	110
	110V A	90
	220V A	9
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series		

	≤24V	A	110
	48V	A	110
	75V	A	110
	110V	A	93
	220V	A	95
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	115
	48V	A	115
	75V	A	115
	110V	A	110
	220V	A	115
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	45
	48V	A	33
	75V	A	33
	110V	A	3
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	65
	48V	A	55
	75V	A	55
	110V	A	43
	220V	A	5
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	86
	48V	A	75
	75V	A	75
	110V	A	64
	220V	A	64
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	96
	48V	A	95
	75V	A	95
	110V	A	80
	220V	A	80
Short-time allowable current for 10s (IEC/EN60947-1)		A	640
Protection fuse			
	gG (IEC)	A	125
	aM (IEC)	A	100
Making capacity (RMS value)		A	950
Breaking capacity at voltage			
	440V	A	640
	500V	A	625
	690V	A	456
Resistance per pole (average value)		mΩ	0.6
Power dissipation per pole (average value)			
	I _{th}	W	7.9
	AC-3	W	5.4
Tightening torque for terminals			
	min	Nm	4
	max	Nm	5
	min	lbin	3
	max	lbin	3.7

Tightening torque for coil terminal

min	Nm	0.8
max	Nm	1
min	lbin	0.59
max	lbin	0.74

Max number of wires simultaneously connectable

Nr. 2

Conductor section

Flexible w/o lug conductor section

min	mm ²	1.5
max	mm ²	35

Power terminal protection according to IEC/EN 60529

IP20

Mechanical features

Operating position

normal
allowable

Vertical plan
±30°

Fixing

Screw / DIN rail
35mm

Weight

g 1

Operations

Mechanical life

cycles 15000000

Electrical life

cycles 1100000

Safety related data

Mirror contacts according to IEC/EN 609474-4-1

YES

EMC compatibility

yes

AC coil operating

Rated AC voltage at 50/60Hz, 60Hz

min	V	20
max	V	48

AC operating voltage

of 50/60Hz coil powered at 50Hz
pick-up

min	%Us	85 Us min
max	%Us	110 Us max

drop-out

max	%Us	≤70 Us min
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of 50/60Hz coil powered at 60Hz
pick-up

min	%Us	85 Us min
max	%Us	110 Us max

drop-out

max	%Us	≤70 Us min
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AC average coil consumption at 20°C

of 50/60Hz coil powered at 50Hz

in-rush	VA	35...120
holding	VA	1.5...3.7

of 50/60Hz coil powered at 60Hz

in-rush	VA	35...120
holding	VA	1.5...3.7

Dissipation at holding ≤20°C 50Hz

W 1...2.5

DC coil operating

DC rated control voltage

min	V	20
max	V	48

DC operating voltage

pick-up

min	%Us	80 Us min
max	%Us	110 Us max

drop-out

max	%Us	≤70 Us min
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Average coil consumption ≤20°C

in-rush	W	23...68
holding	W	1.2...1,9

Max cycles frequency

Mechanical operation

cycles/h 3600

Operating times

Average time for Us control

in AC

Closing NO

min	ms	12
max	ms	28

Opening NO

min	ms	8
max	ms	22

in DC

Closing NO

min	ms	40
max	ms	85

Opening NO

min	ms	20
max	ms	55

UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	77
at 600V	A	77

Yielded mechanical performance

for three-phase AC motor

200/208V	HP	25
220/230V	HP	30
460/480V	HP	60
575/600V	HP	75

General USE

Contactor

AC current	A	115
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	200
Fuse class		J

Standard fault

Short circuit current	kA	10
Fuse rating	A	200
Fuse class		RK5

Ambient conditions

Temperature

Operating temperature

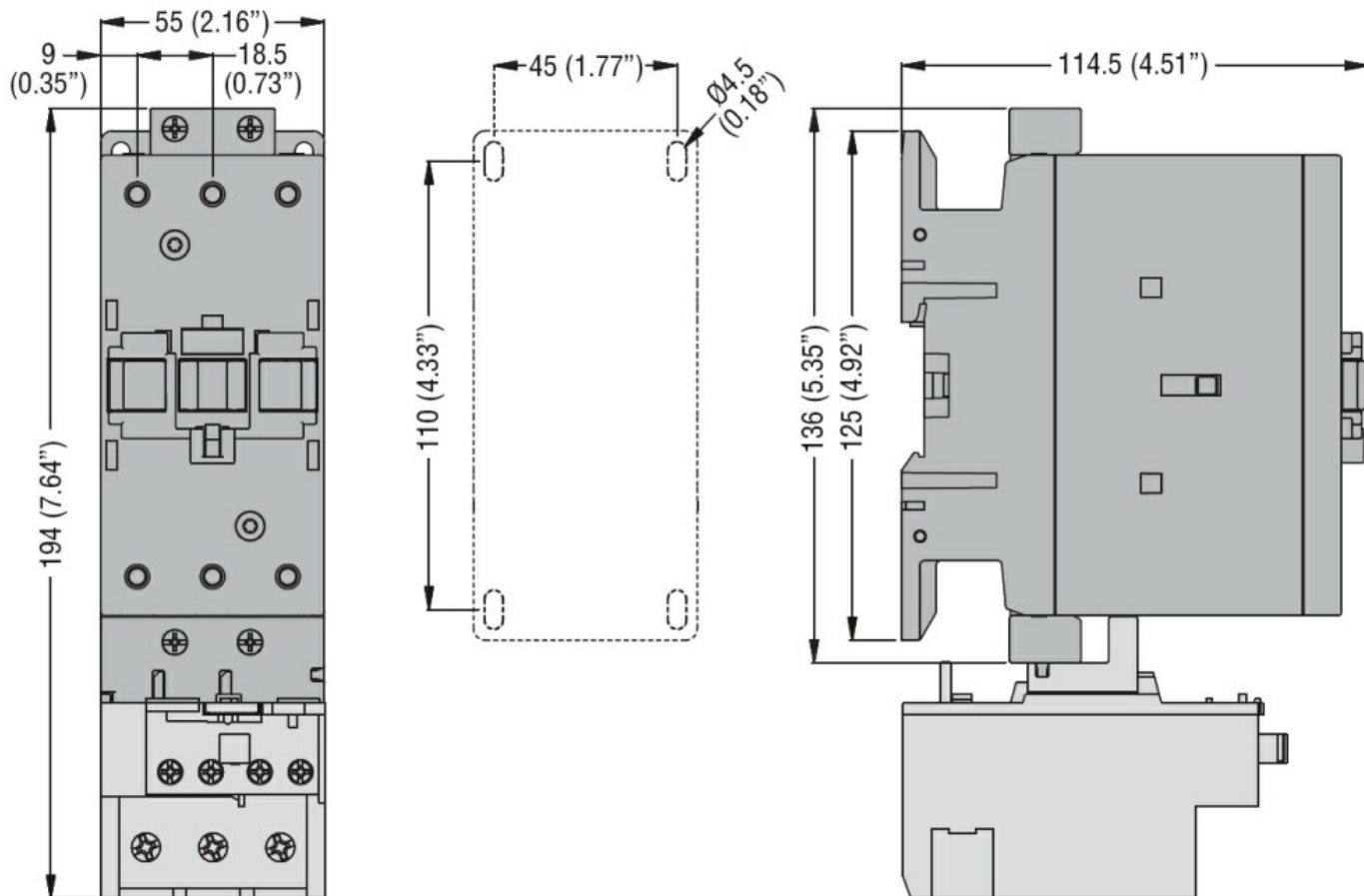
min	°C	-50
max	°C	70

Storage temperature

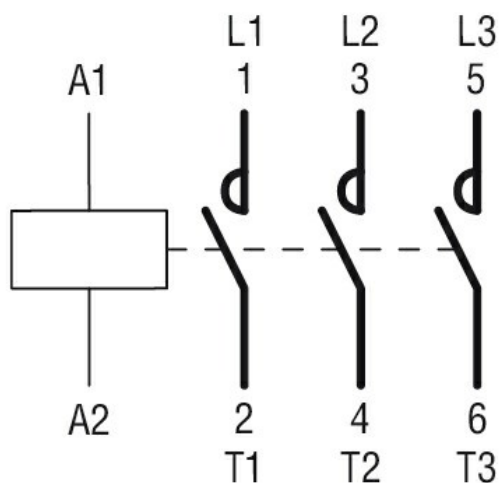
min	°C	-60
max	°C	80
	m	3000

Max altitude

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching