



Product designation  
Product type designation

Power contactor  
BF18

**Contact characteristics**

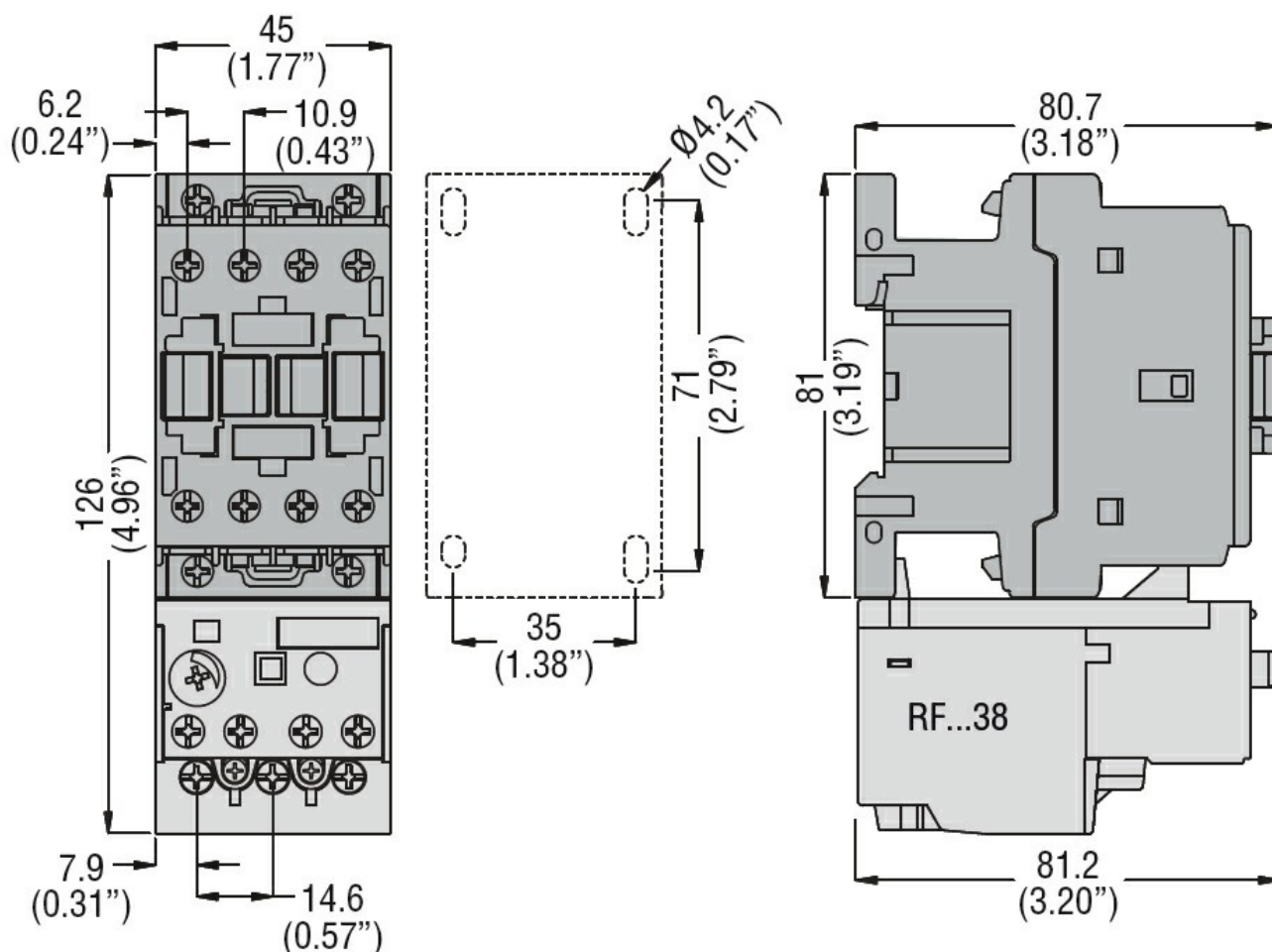
|  |  |       |
|--|--|-------|
| Number of poles  | Nr.  | 3     |
| Rated insulation voltage $U_i$ IEC/EN  | V  | 690   |
| Rated impulse withstand voltage $U_{imp}$                                      | kV   | 6     |
| Operational frequency  | min Hz   | 25    |
|  | max Hz   | 400   |
| IEC Conventional free air thermal current $I_{th}$                             | A  | 32    |
| Operational current $I_e$  | AC-1 ( $\leq 40^\circ\text{C}$ )                   | A 32  |
|  | AC-1 ( $\leq 55^\circ\text{C}$ )                   | A 26  |
|  | AC-1 ( $\leq 70^\circ\text{C}$ )                   | A 23  |
|  | AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ ) | A 18  |
|  | AC-4 (400V)  | A 8.5 |
| Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )                     | 230V kW  | 4     |
|  | 400V kW  | 7.5   |
|  | 415V kW  | 9     |
|  | 440V kW  | 9     |
|  | 500V kW  | 10    |
|  | 690V kW  | 10    |
| Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )                     | 230V kW  | 12    |
|  | 400V kW  | 21    |
|  | 500V kW  | 26    |
|  | 690V kW  | 36    |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series | $\leq 24\text{V}$ A                                | 17    |
|  | 48V A  | 15    |
|  | 75V A  | 15    |
|  | 110V A   | 6     |
|  | 220V A   | —     |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series | $\leq 24\text{V}$ A                                | 20    |
|  | 48V A  | 20    |
|  | 75V A  | 20    |
|  | 110V A   | 13    |
|  | 220V A   | 1     |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series | $\leq 24\text{V}$ A                                | 22    |
|  | 48V A  | 22    |
|  | 75V A  | 20    |
|  | 110V A   | 16    |

|   |                   |      |     |
|---|-------------------|------|-----|
|   | 220V              | A    | 11  |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series      |                   |      |     |
|   | $\leq 24\text{V}$ | A    | 22  |
|   | 48V               | A    | 22  |
|   | 75V               | A    | 20  |
|   | 110V              | A    | 18  |
|   | 220V              | A    | 13  |
| IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series |                   |      |     |
|   | $\leq 24\text{V}$ | A    | 12  |
|   | 48V               | A    | 11  |
|   | 75V               | A    | 11  |
|   | 110V              | A    | 2   |
|   | 220V              | A    | –   |
| IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series |                   |      |     |
|   | $\leq 24\text{V}$ | A    | 15  |
|   | 48V               | A    | 13  |
|   | 75V               | A    | 13  |
|   | 110V              | A    | 8   |
|   | 220V              | A    | 2   |
| IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series |                   |      |     |
|   | $\leq 24\text{V}$ | A    | 18  |
|   | 48V               | A    | 18  |
|   | 75V               | A    | 16  |
|   | 110V              | A    | 12  |
|   | 220V              | A    | 6   |
| IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series |                   |      |     |
|   | $\leq 24\text{V}$ | A    | 18  |
|   | 48V               | A    | 18  |
|   | 75V               | A    | 16  |
|   | 110V              | A    | 13  |
|   | 220V              | A    | 8   |
| Short-time allowable current for 10s (IEC/EN60947-1)                                |                   | A    | 200 |
| Protection fuse   |                   |      |     |
|   | gG (IEC)          | A    | 32  |
|   | aM (IEC)          | A    | 20  |
| Making capacity (RMS value)   |                   | A    | 180 |
| Breaking capacity at voltage  |                   |      |     |
|   | 440V              | A    | 144 |
|   | 500V              | A    | 120 |
|   | 690V              | A    | 94  |
| Resistance per pole (average value)   |                   | mΩ   | 2.5 |
| Power dissipation per pole (average value)  |                   |      |     |
|   | $I_{th}$          | W    | 2.6 |
|   | AC-3              | W    | 0.8 |
| Tightening torque for terminals   |                   |      |     |
|   | min               | Nm   | 1.5 |
|   | max               | Nm   | 1.8 |
|   | min               | lbin | 1.1 |
|   | max               | lbin | 1.5 |
| Tightening torque for coil terminal   |                   |      |     |
|   | min               | Nm   | 0.8 |
|   | max               | Nm   | 1   |
|   | min               | lbin | 0.8 |

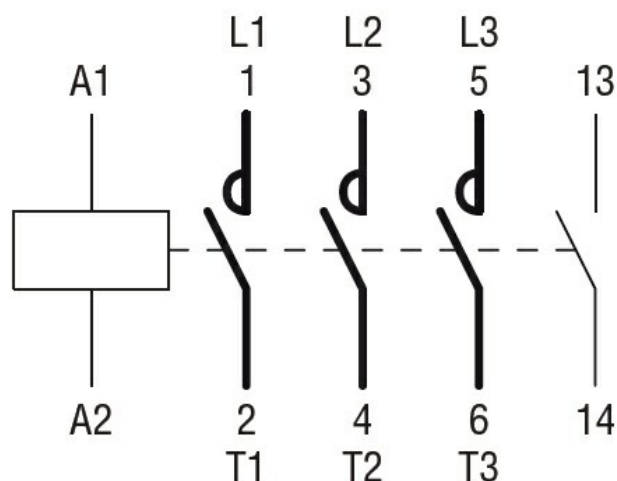
|   |                  |                  |                          |
|---|------------------|------------------|--------------------------|
|   | max              | I <sub>bin</sub> | 0.74                     |
| Max number of wires simultaneously connectable      |                  | Nr.              | 2                        |
| Conductor section                                   |                  |                  |                          |
| AWG/Kcmil   | max              |                  | 10                       |
| Flexible w/o lug conductor section                  | min              | mm <sup>2</sup>  | 1                        |
|   | max              | mm <sup>2</sup>  | 6                        |
| Flexible c/w lug conductor section                  | min              | mm <sup>2</sup>  | 1                        |
|   | max              | mm <sup>2</sup>  | 4                        |
| Flexible with insulated spade lug conductor section | min              | mm <sup>2</sup>  | 1                        |
|   | max              | mm <sup>2</sup>  | 4                        |
| Power terminal protection according to IEC/EN 60529 |                  |                  | IP20 when properly wired |
| <b>Mechanical features</b>                          |                  |                  |                          |
| Operating position                                  | normal allowable |                  | Vertical plan ±30°       |
| Fixing  |                  |                  | Screw / DIN rail 35mm    |
| Weight  |                  | g                | 364                      |
| Conductor section                                   |                  |                  |                          |
| AWG/kcmil conductor section                         | max              |                  | 10                       |
| <b>Auxiliary contact characteristics</b>            |                  |                  |                          |
| Thermal current I <sub>th</sub>                     |                  | A                | 10                       |
| IEC/EN 60947-5-1 designation                        |                  |                  | A600 - P600              |
| Operating current AC15                              | 230V             | A                | 3                        |
|   | 400V             | A                | 1.9                      |
|   | 500V             | A                | 1.4                      |
| Operating current DC12                              | 110V             | A                | 5.7                      |
| Operating current DC13                              | 24V              | A                | 5.7                      |
|   | 48V              | A                | 2.9                      |
|   | 60V              | A                | 2.3                      |
|   | 110V             | A                | 1.25                     |
|   | 125V             | A                | 1.1                      |
|   | 220V             | A                | 0.55                     |
|   | 600V             | A                | 0.2                      |
| <b>Operations</b>                                   |                  |                  |                          |
| Mechanical life                                     |                  | cycles           | 20000000                 |
| Electrical life                                     |                  | cycles           | 1600000                  |
| <b>Safety related data</b>                          |                  |                  |                          |
| Performance level B10d according to EN/ISO 13489-1  | rated load       | cycles           | 1600000                  |
|   | mechanical load  | cycles           | 20000000                 |
| Mirror contacts according to IEC/EN 60947-4-1       |                  |                  | yes                      |
| EMC compatibility                                   |                  |                  | yes                      |
| <b>AC coil operating</b>                            |                  |                  |                          |

|  |          |          |      |
|--|----------|----------|------|
| Rated AC voltage at 50/60Hz                      |          | V        | 24   |
| AC operating voltage                             |          |          |      |
| of 50/60Hz coil powered at 50Hz                  |          |          |      |
| pick-up  | min      | %Us      | 80   |
|  | max      | %Us      | 110  |
| drop-out   |          |          |      |
|  | min      | %Us      | 20   |
|  | max      | %Us      | 55   |
| of 50/60Hz coil powered at 60Hz                  |          |          |      |
| pick-up  | min      | %Us      | 85   |
|  | max      | %Us      | 110  |
| drop-out   |          |          |      |
|  | min      | %Us      | 20   |
|  | max      | %Us      | 55   |
| AC average coil consumption at 20°C              |          |          |      |
| of 50/60Hz coil powered at 50Hz                  |          |          |      |
|  | in-rush  | VA       | 75   |
|  | holding  | VA       | 9    |
| of 50/60Hz coil powered at 60Hz                  |          |          |      |
|  | in-rush  | VA       | 70   |
|  | holding  | VA       | 6.5  |
| of 60Hz coil powered at 60Hz                     |          |          |      |
|  | in-rush  | VA       | 75   |
|  | holding  | VA       | 9    |
| Dissipation at holding ≤20°C 50Hz                |          | W        | 2.5  |
| Max cycles frequency                             |          |          |      |
| Mechanical operation                             |          | cycles/h | 3600 |
| Operating times                                  |          |          |      |
| Average time for Us control                      |          |          |      |
| in AC  |          |          |      |
| Closing NO                                       |          |          |      |
|  | min      | ms       | 8    |
|  | max      | ms       | 24   |
| Opening NO                                       |          |          |      |
|  | min      | ms       | 10   |
|  | max      | ms       | 20   |
| Closing NC                                       |          |          |      |
|  | min      | ms       | 14   |
|  | max      | ms       | 28   |
| Opening NC                                       |          |          |      |
|  | min      | ms       | 7    |
|  | max      | ms       | 18   |
| UL technical data                                |          |          |      |
| Full-load current (FLA) for three-phase AC motor |          |          |      |
|  | at 480V  | A        | 14   |
|  | at 600V  | A        | 17   |
| Yielded mechanical performance                   |          |          |      |
| for single-phase AC motor                        |          |          |      |
|  | 110/120V | HP       | 1    |
|  | 230V     | HP       | 3    |
| for three-phase AC motor                         |          |          |      |
|  | 200/208V | HP       | 5    |

|  |                       |                       |    |             |
|--|-----------------------|-----------------------|----|-------------|
|  |                       | 220/230V              | HP | 5           |
|  |                       | 460/480V              | HP | 10          |
|  |                       | 575/600V              | HP | 15          |
| General USE  |                       |                       |    |             |
|  | Contactor             |                       |    |             |
|  |                       | AC current            | A  | 32          |
|  | Auxiliary contacts    |                       |    |             |
|  |                       | AC voltage            | V  | 600         |
|  |                       | AC current            | A  | 10          |
|  |                       | DC voltage            | V  | 250         |
|  |                       | DC current            | A  | 1           |
| Short-circuit protection fuse, 600V                  |                       |                       |    |             |
|  | High fault            |                       |    |             |
|  |                       | Short circuit current | kA | 100         |
|  |                       | Fuse rating           | A  | 60          |
|  |                       | Fuse class            |    | J           |
|  | Standard fault        |                       |    |             |
|  |                       | Short circuit current | kA | 5           |
|  |                       | Fuse rating           | A  | 80          |
| Contact rating of auxiliary contacts according to UL |                       |                       |    | A600 - P600 |
| Ambient conditions                                   |                       |                       |    |             |
| Temperature  |                       |                       |    |             |
|  | Operating temperature |                       |    |             |
|  |                       | min                   | °C | -50         |
|  |                       | max                   | °C | 70          |
|  | Storage temperature   |                       |    |             |
|  |                       | min                   | °C | -60         |
|  |                       | max                   | °C | 80          |
| Max altitude   |                       |                       | m  | 3000        |
| Resistance & Protection                              |                       |                       |    |             |
| Pollution degree                                     |                       |                       |    | 3           |
| Dimensions   |                       |                       |    |             |



## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

### Certificates

CCC

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cULus

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EAC

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching