



Power contactor  
BF230

Product designation

Product type designation

**Contact characteristics**

Number of poles	Nr.	4
Rated insulation voltage $U_i$ IEC/EN	V	1000
Rated impulse withstand voltage $U_{imp}$	kV	8
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current $I_{th}$	A	350
Operational current $I_e$		
	AC-1 ( $\leq 40^\circ\text{C}$ )	A 350
	AC-1 ( $\leq 55^\circ\text{C}$ )	A 290
	AC-1 ( $\leq 70^\circ\text{C}$ )	A 250
	AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ )	A 230
	AC-4 (400V)	A 110
Rated operational current AC-3 ( $T \leq 55^\circ\text{C}$ )		
	230V	A 230
	400V	A 230
	415V	A 230
	440V	A 230
	500V	A 184
	690V	A 165
	1000V	A 100
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )		
	230V	kW 132
	400V	kW 230
	500V	kW 253
	690V	kW 397
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series		
	$\leq 24\text{V}$	A 350
	48V	A 350
	75V	A 350
	110V	A 145
	220V	A –
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series		
	$\leq 24\text{V}$	A 350
	48V	A 350
	75V	A 350
	110V	A 270
	220V	A 225
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series		
	$\leq 24\text{V}$	A 350
	48V	A 350
	75V	A 350

	110V	A	270
	220V	A	270
	330V	A	225
IEC max current I <sub>e</sub> in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	350
	48V	A	350
	75V	A	350
	110V	A	350
	220V	A	350
IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	350
	48V	A	350
	75V	A	250
	110V	A	135
	220V	A	–
IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	350
	48V	A	350
	75V	A	250
	110V	A	225
	220V	A	180
IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	350
	48V	A	350
	75V	A	250
	110V	A	250
	220V	A	225
	330V	A	180
IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	350
	48V	A	350
	75V	A	250
	110V	A	250
	220V	A	225
	330V	A	210
	460V	A	180
Short-time allowable current for 10s (IEC/EN60947-1)		A	1840
Protection fuse			
	gG (IEC)	A	400
	aM (IEC)	A	250
Making capacity (RMS value)		A	2300
Breaking capacity at voltage			
	440V	A	1840
	500V	A	1472
	690V	A	1296
Resistance per pole (average value)		mΩ	0.18
Power dissipation per pole (average value)			
	I <sub>th</sub>	W	21
	AC-3	W	9.3
Tightening torque for terminals			
	min	Nm	18
	max	Nm	18
	min	lbin	159
	max	lbin	159

Tightening torque for coil terminal

min	Nm	0.8
max	Nm	1

Power terminal protection according to IEC/EN 60529

IP00

### Mechanical features

Operating position

normal allowable	Vertical plan ±30°
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Fixing

Screw

Weight

g	4000
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### Operations

Mechanical life

cycles	10000000
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Electrical life

cycles	1000000
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### Safety related data

Performance level B10d according to EN/ISO 13489-1

rated load	cycles	1000000
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EMC compatibility

yes

### AC coil operating

Rated AC voltage at 50/60Hz, 60Hz

min	V	100
max	V	250

AC operating voltage

of 50/60Hz coil powered at 50Hz  
pick-up

min	%Us	80 Us min
max	%Us	110 Us max

drop-out

max	%Us	≤70 Us min
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of 50/60Hz coil powered at 60Hz  
pick-up

min	%Us	80 Us min
max	%Us	110 Us max

drop-out

max	%Us	≤70 Us min
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AC average coil consumption at 20°C

of 50/60Hz coil powered at 50Hz

in-rush	VA	160...230
holding	VA	1.5...3.0

of 50/60Hz coil powered at 60Hz

in-rush	VA	160...230
holding	VA	1.5...3.0

of 60Hz coil powered at 60Hz

in-rush	VA	160...230
holding	VA	1.5...3.0

Dissipation at holding ≤20°C 50Hz

W	1.5...3.0
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### DC coil operating

DC rated control voltage

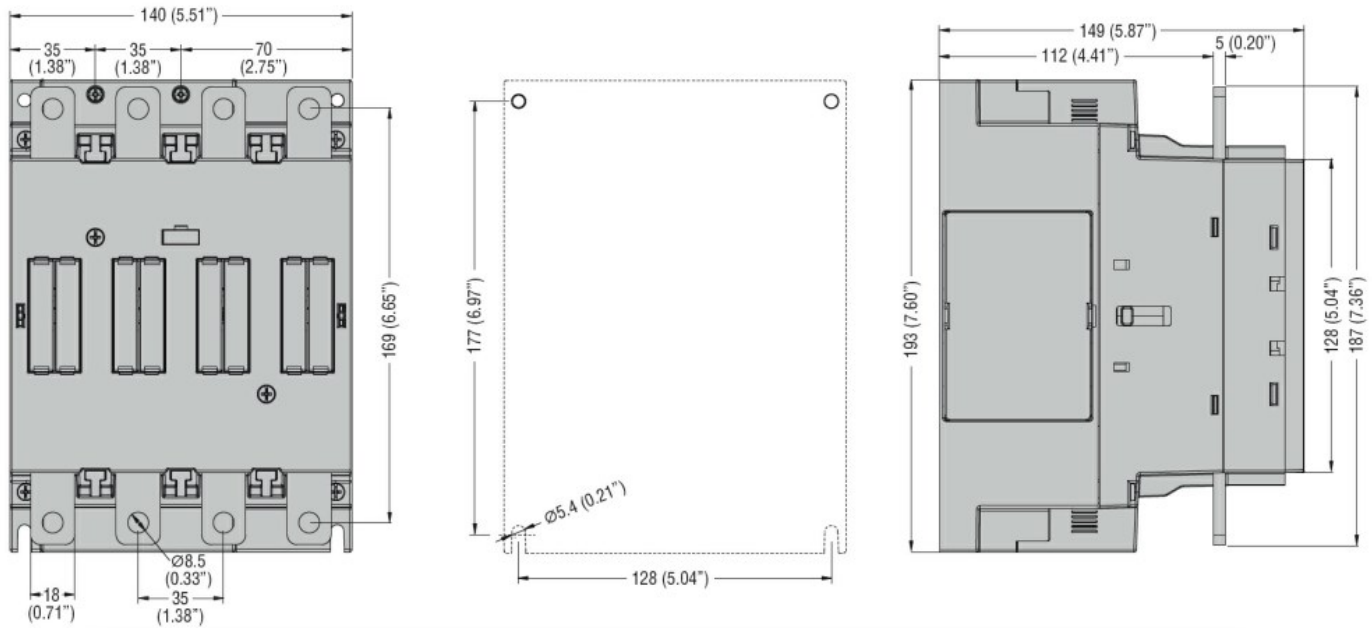
min	V	100
max	V	250

DC operating voltage

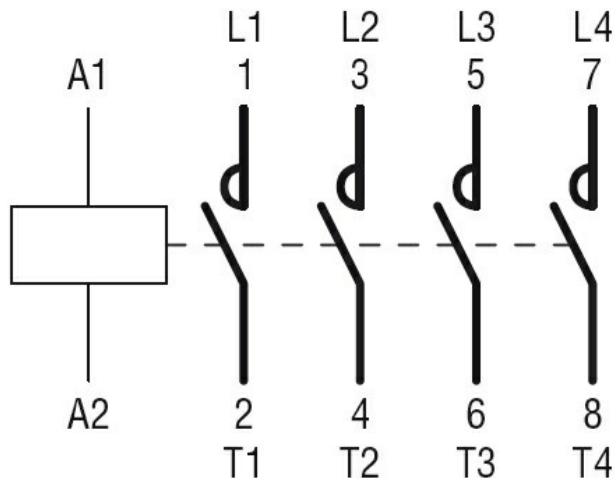
pick-up

min	%Us	85 Us min
max	%Us	110 Us max

drop-out		max	%Us	≤70 Us min
Average coil consumption ≤20°C		in-rush holding	W W	160...230 1.5...3.0
Max cycles frequency				
Mechanical operation		cycles/h		1000
Operating times				
Average time for Us control in AC		Closing NO		
		min	ms	50
		max	ms	100
		Opening NO		
		min	ms	30
		max	ms	75
UL technical data				
Yielded mechanical performance for three-phase AC motor		200/208V 220/230V 460/480V 575/600V	HP HP HP HP	75 75 150 200
General USE				
Contactor		AC current	A	350
Short-circuit protection fuse, 600V High fault		Short circuit current Fuse rating Fuse class	kA A J	100 400 J
Standard fault		Short circuit current Fuse rating Fuse class	kA A RK5	10 400 RK5
Ambient conditions				
Temperature		Operating temperature		
		min	°C	-40
		max	°C	70
Storage temperature		min	°C	-50
		max	°C	80
Max altitude		m		3000
Resistance & Protection				
Pollution degree		3		
Dimensions				



## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

### Certificates

cULus

## ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching