



Product designation

Power contactor

Product type designation

BF18

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U_i IEC/EN	V	690
Rated impulse withstand voltage U_{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	32
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 32
	AC-1 ($\leq 55^\circ\text{C}$)	A 26
	AC-1 ($\leq 70^\circ\text{C}$)	A 23
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW 4
	400V	kW 7.5
	415V	kW 9
	440V	kW 9
	500V	kW 10
	690V	kW 10
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 15
	110V	A 6
	220V	A –
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 20
	110V	A 13
	220V	A 1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16

	220V	A	11
IEC max current I _e in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	–
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current I _e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	I _{th}	W	2.6
	AC-3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	I _{bin}	1.1
	max	I _{bin}	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

	max	I _{bin}	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil	max		10
Flexible w/o lug conductor section	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired

Mechanical features

Operating position	normal allowable	Vertical plan ±30°
Fixing		Screw / DIN rail 35mm
Weight	g	358

Conductor section			
AWG/kcmil conductor section	max		10

Auxiliary contact characteristics

Thermal current I _{th}	A	10
IEC/EN 60947-5-1 designation		A600 - P600

Operating current AC15	230V	A	3
	400V	A	1.9
	500V	A	1.4

Operating current DC12	110V	A	5.7
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Operating current DC13	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2

Operations

Mechanical life	cycles	20000000
Electrical life	cycles	1600000

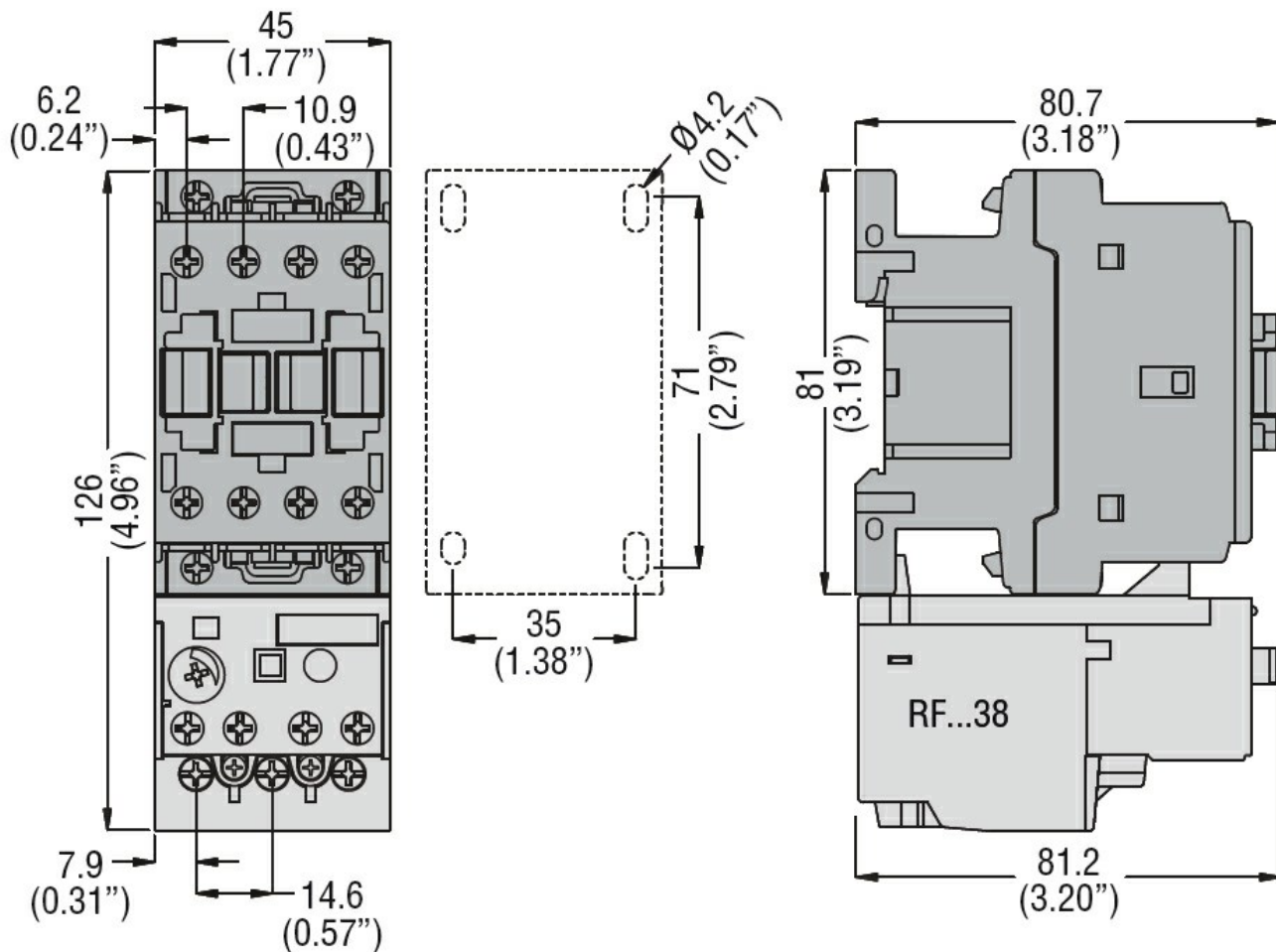
Safety related data

Performance level B10d according to EN/ISO 13489-1	rated load	cycles	1600000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes

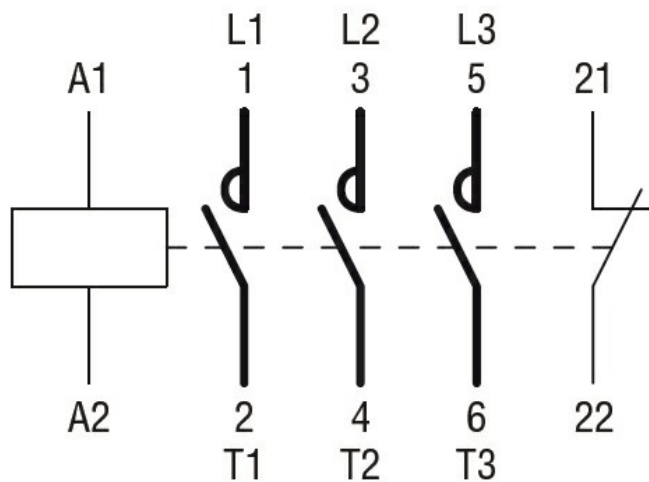
AC coil operating

Rated AC voltage at 50/60Hz	V	230
AC operating voltage		
of 50/60Hz coil powered at 50Hz		
pick-up	min %Us	80
	max %Us	110
drop-out	min %Us	20
	max %Us	55
of 50/60Hz coil powered at 60Hz		
pick-up	min %Us	85
	max %Us	110
drop-out	min %Us	20
	max %Us	55
AC average coil consumption at 20°C		
of 50/60Hz coil powered at 50Hz	in-rush VA	75
	holding VA	9
of 50/60Hz coil powered at 60Hz	in-rush VA	70
	holding VA	6.5
of 60Hz coil powered at 60Hz	in-rush VA	75
	holding VA	9
Dissipation at holding ≤20°C 50Hz	W	2.5
Max cycles frequency		
Mechanical operation	cycles/h	3600
Operating times		
Average time for Us control		
in AC		
Closing NO	min ms	8
	max ms	24
Opening NO	min ms	10
	max ms	20
Closing NC	min ms	14
	max ms	28
Opening NC	min ms	7
	max ms	18
UL technical data		
Full-load current (FLA) for three-phase AC motor	at 480V A	14
	at 600V A	17
Yielded mechanical performance		
for single-phase AC motor	110/120V HP	1
	230V HP	3
for three-phase AC motor	200/208V HP	5

		220/230V	HP	5
		460/480V	HP	10
		575/600V	HP	15
General USE				
	Contactor	AC current	A	32
	Auxiliary contacts	AC voltage	V	600
		AC current	A	10
		DC voltage	V	250
		DC current	A	1
Short-circuit protection fuse, 600V				
	High fault	Short circuit current	kA	100
		Fuse rating	A	60
		Fuse class		J
	Standard fault	Short circuit current	kA	5
		Fuse rating	A	80
Contact rating of auxiliary contacts according to UL				A600 - P600
Ambient conditions				
Temperature				
	Operating temperature	min	°C	-50
		max	°C	70
	Storage temperature	min	°C	-60
		max	°C	80
Max altitude			m	3000
Resistance & Protection				
Pollution degree				3
Dimensions				



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

THREE-POLE CONTACTOR, IEC OPERATING CURRENT IE (AC3) = 18A, AC COIL 50/60HZ,
230VAC, 1NC AUXILIARY CONTACT

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching