



Product designation  
Product type designation

Power contactor  
BF12

**Contact characteristics**

Number of poles	Nr.	3
Rated insulation voltage $U_i$ IEC/EN	V	690
Rated impulse withstand voltage $U_{imp}$	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current $I_{th}$	A	28
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A 28
	AC-1 ( $\leq 55^\circ\text{C}$ )	A 23
	AC-1 ( $\leq 70^\circ\text{C}$ )	A 20
	AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ )	A 12
	AC-4 (400V)	A 7.9
Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )	230V	kW 3.2
	400V	kW 5.7
	415V	kW 6.2
	440V	kW 5.5
	500V	kW 5
	690V	kW 5
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW 10
	400V	kW 18
	500V	kW 23
	690V	kW 32
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 13
	110V	A 6
	220V	A –
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 18
	110V	A 13
	220V	A 1
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16

	220V	A	11
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	20
	48V	A	20
	75V	A	20
	110V	A	16
	220V	A	12
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
	$\leq 24\text{V}$	A	12
	48V	A	11
	75V	A	10
	110V	A	2
	220V	A	–
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
	$\leq 24\text{V}$	A	15
	48V	A	13
	75V	A	12
	110V	A	8
	220V	A	2
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
	$\leq 24\text{V}$	A	18
	48V	A	18
	75V	A	15
	110V	A	12
	220V	A	6
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	15
	48V	A	15
	75V	A	15
	110V	A	16
	220V	A	7
Short-time allowable current for 10s (IEC/EN60947-1)		A	150
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	12
Making capacity (RMS value)		A	120
Breaking capacity at voltage			
	440V	A	96
	500V	A	96
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	$I_{th}$	W	2
	AC-3	W	0.4
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	lbin	1.1
	max	lbin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	lbin	0.8

	max	I <sub>bin</sub>	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil	max		10
Flexible w/o lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	6
Flexible c/w lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired

#### Mechanical features

Operating position	normal allowable	Vertical plan ±30°
Fixing		Screw / DIN rail 35mm
Weight	g	356
Conductor section		
AWG/kcmil conductor section	max	10

#### Auxiliary contact characteristics

Thermal current I <sub>th</sub>	A	10
IEC/EN 60947-5-1 designation		A600 - P600
Operating current AC15	230V	A 3
	400V	A 1.9
	500V	A 1.4
Operating current DC12	110V	A 5.7
Operating current DC13	24V	A 5.7
	48V	A 2.9
	60V	A 2.3
	110V	A 1.25
	125V	A 1.1
	220V	A 0.55
	600V	A 0.2

#### Operations

Mechanical life	cycles	20000000
Electrical life	cycles	2000000

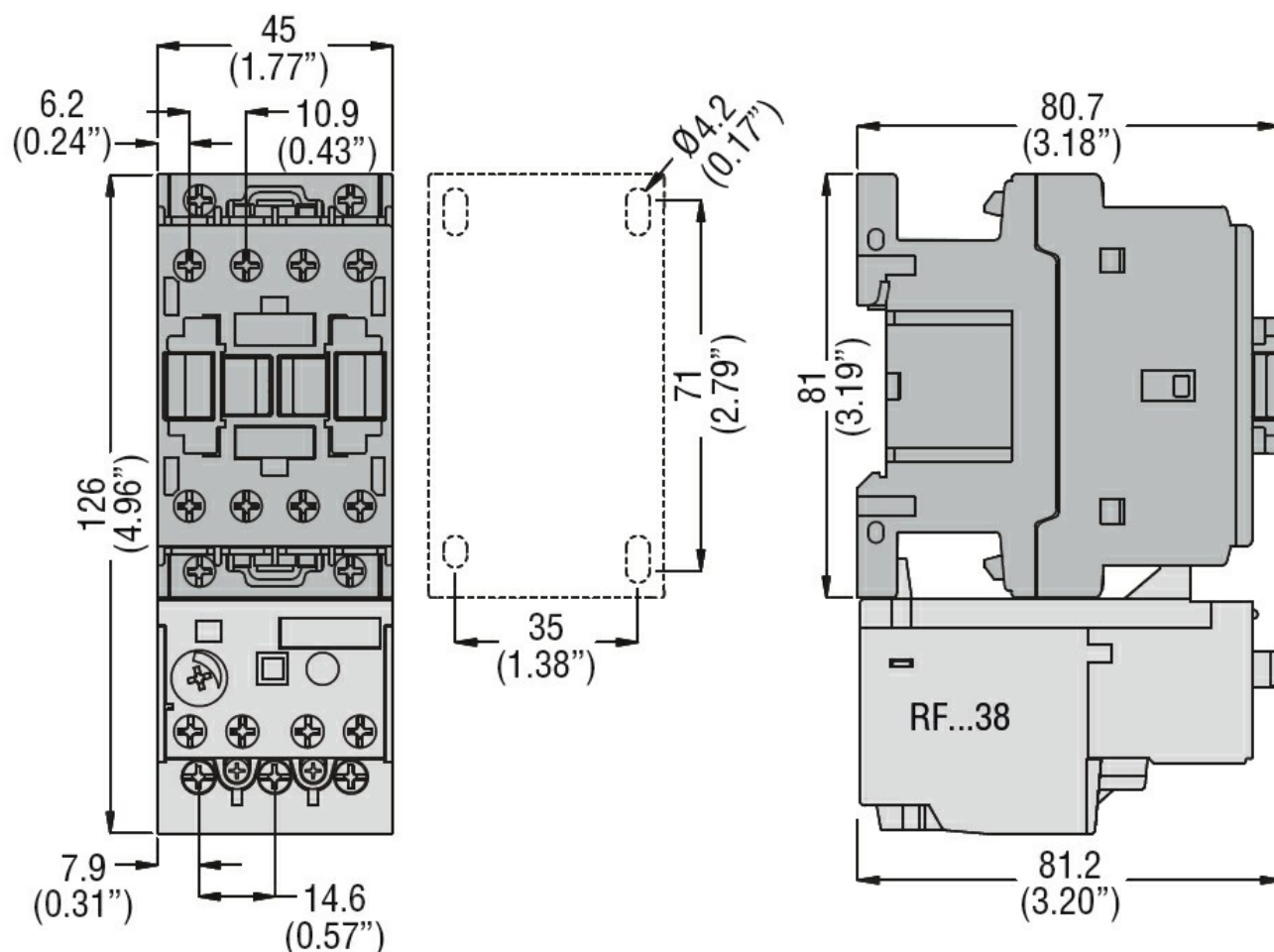
#### Safety related data

Performance level B10d according to EN/ISO 13489-1	rated load	cycles	2000000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			yes
EMC compatibility			yes

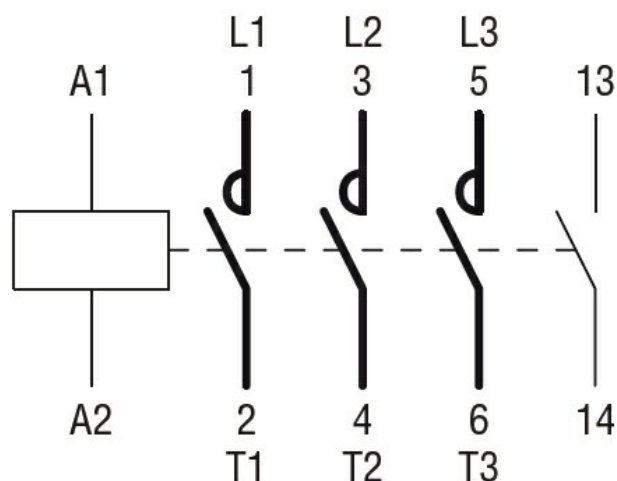
#### AC coil operating

Rated AC voltage at 50/60Hz		V	230
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	min	%Us	80
	max	%Us	110
drop-out			
	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up	min	%Us	85
	max	%Us	110
drop-out			
	min	%Us	20
	max	%Us	55
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	70
	holding	VA	6.5
of 60Hz coil powered at 60Hz			
	in-rush	VA	75
	holding	VA	9
Dissipation at holding ≤20°C 50Hz		W	2.5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control			
in AC			
Closing NO			
	min	ms	8
	max	ms	24
Opening NO			
	min	ms	10
	max	ms	20
Closing NC			
	min	ms	14
	max	ms	28
Opening NC			
	min	ms	7
	max	ms	18
UL technical data			
Full-load current (FLA) for three-phase AC motor			
	at 480V	A	11
	at 600V	A	11
Yielded mechanical performance			
for single-phase AC motor			
	110/120V	HP	1
	230V	HP	2
for three-phase AC motor			
	200/208V	HP	5

		220/230V	HP	5
		460/480V	HP	7.5
		575/600V	HP	10
General USE				
	Contactor			
		AC current	A	28
	Auxiliary contacts			
		AC voltage	V	600
		AC current	A	10
		DC voltage	V	250
		DC current	A	1
Short-circuit protection fuse, 600V				
	High fault			
		Short circuit current	kA	100
		Fuse rating	A	30
		Fuse class		J
	Standard fault			
		Short circuit current	kA	5
		Fuse rating	A	70
Contact rating of auxiliary contacts according to UL				A600 - P600
Ambient conditions				
Temperature				
	Operating temperature			
		min	°C	-50
		max	°C	70
	Storage temperature			
		min	°C	-60
		max	°C	80
Max altitude			m	3000
Resistance & Protection				
Pollution degree				3
Dimensions				



## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

### Certificates

CCC

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cULus

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EAC

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching