



Power contactor
BF230

Product designation

Product type designation

Contact characteristics

| | | |
|--|----------------------------------|--------|
| Number of poles | Nr. | 4 |
| Rated insulation voltage U_i IEC/EN | V | 1000 |
| Rated impulse withstand voltage U_{imp} | kV | 8 |
| Operational frequency | min | Hz 25 |
| | max | Hz 400 |
| IEC Conventional free air thermal current I_{th} | A | 350 |
| Operational current I_e | AC-1 ($\leq 40^\circ\text{C}$) | A 350 |
| | AC-1 ($\leq 55^\circ\text{C}$) | A 290 |
| | AC-1 ($\leq 70^\circ\text{C}$) | A 250 |
| | AC-4 (400V) | A 110 |
| Rated operational power AC-1 ($T \leq 40^\circ\text{C}$) | 230V | kW 132 |
| | 400V | kW 230 |
| | 500V | kW 253 |
| | 690V | kW 397 |
| IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series | $\leq 24\text{V}$ | A 350 |
| | 48V | A 350 |
| | 75V | A 350 |
| | 110V | A 145 |
| | 220V | A – |
| IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series | $\leq 24\text{V}$ | A 350 |
| | 48V | A 350 |
| | 75V | A 350 |
| | 110V | A 270 |
| | 220V | A 225 |
| IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series | $\leq 24\text{V}$ | A 350 |
| | 48V | A 350 |
| | 75V | A 350 |
| | 110V | A 270 |
| | 220V | A 270 |
| | 330V | A 225 |
| IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series | $\leq 24\text{V}$ | A 350 |
| | 48V | A 350 |
| | 75V | A 350 |
| | 110V | A 350 |
| | 220V | A 350 |

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series

| | | |
|-------------------|---|-----|
| $\leq 24\text{V}$ | A | 350 |
| 48V | A | 350 |
| 75V | A | 250 |
| 110V | A | 135 |
| 220V | A | – |

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series

| | | |
|-------------------|---|-----|
| $\leq 24\text{V}$ | A | 350 |
| 48V | A | 350 |
| 75V | A | 250 |
| 110V | A | 225 |
| 220V | A | 180 |

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series

| | | |
|-------------------|---|-----|
| $\leq 24\text{V}$ | A | 350 |
| 48V | A | 350 |
| 75V | A | 250 |
| 110V | A | 250 |
| 220V | A | 225 |
| 330V | A | 180 |

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series

| | | |
|-------------------|---|-----|
| $\leq 24\text{V}$ | A | 350 |
| 48V | A | 350 |
| 75V | A | 250 |
| 110V | A | 250 |
| 220V | A | 225 |
| 330V | A | 210 |
| 460V | A | 180 |

Short-time allowable current for 10s (IEC/EN60947-1)

A 1840

Protection fuse

| | | |
|----------|---|-----|
| gG (IEC) | A | 400 |
| aM (IEC) | A | 250 |

Making capacity (RMS value)

A 2300

Breaking capacity at voltage

| | | |
|------|---|------|
| 440V | A | 1840 |
| 500V | A | 1472 |
| 690V | A | 1296 |

Resistance per pole (average value)

mΩ 0.18

Power dissipation per pole (average value)

| | | |
|----------|---|-----|
| I_{th} | W | 21 |
| AC-3 | W | 9.3 |

Tightening torque for terminals

| | | |
|-----|------|-----|
| min | Nm | 18 |
| max | Nm | 18 |
| min | lbin | 159 |
| max | lbin | 159 |

Tightening torque for coil terminal

| | | |
|-----|----|-----|
| min | Nm | 0.8 |
| max | Nm | 1 |

Power terminal protection according to IEC/EN 60529

IP00

Mechanical features

Operating position

| | |
|---------------------|---------------------------------|
| normal allowable | Vertical plan $\pm 30^\circ$ |
|---------------------|---------------------------------|

| | | | |
|--|------------|----------|------------|
| Fixing | Screw | | |
| Weight | g | 4000 | |
| Operations | | | |
| Mechanical life | cycles | 10000000 | |
| Electrical life | cycles | 1000000 | |
| Safety related data | | | |
| Performance level B10d according to EN/ISO 13489-1 | rated load | cycles | 1000000 |
| EMC compatibility | yes | | |
| AC coil operating | | | |
| Rated AC voltage at 50/60Hz, 60Hz | min | V | 250 |
| | max | V | 500 |
| AC operating voltage | | | |
| of 50/60Hz coil powered at 50Hz | | | |
| pick-up | min | %Us | 80 Us min |
| | max | %Us | 110 Us max |
| drop-out | | | |
| | min | %Us | 20 |
| | max | %Us | ≤70 Us min |
| of 50/60Hz coil powered at 60Hz | | | |
| pick-up | min | %Us | 80 Us min |
| | max | %Us | 110 Us max |
| drop-out | | | |
| | min | %Us | 20 |
| | max | %Us | ≤70 Us min |
| AC average coil consumption at 20°C | | | |
| of 50/60Hz coil powered at 50Hz | | | |
| | in-rush | VA | 160...230 |
| | holding | VA | 1.5...3.0 |
| of 50/60Hz coil powered at 60Hz | | | |
| | in-rush | VA | 160...230 |
| | holding | VA | 1.5...3.0 |
| of 60Hz coil powered at 60Hz | | | |
| | in-rush | VA | 160...230 |
| | holding | VA | 1.5...3.0 |
| Dissipation at holding ≤20°C 50Hz | | W | 1.5...3.0 |
| DC coil operating | | | |
| DC rated control voltage | min | V | 250 |
| | max | V | 500 |
| DC operating voltage | | | |
| pick-up | min | %Us | 85 Us min |
| | max | %Us | 110 Us max |
| drop-out | | | |
| | max | %Us | ≤70 Us min |
| Average coil consumption ≤20°C | | | |
| | in-rush | W | 160...230 |
| | holding | W | 1.5...3.0 |
| Max cycles frequency | | | |

Mechanical operation cycles/h 1000

Operating times

Average time for Us control
in AC

Closing NO

| | | |
|-----|----|-----|
| min | ms | 50 |
| max | ms | 100 |

Opening NO

| | | |
|-----|----|----|
| min | ms | 30 |
| max | ms | 75 |

UL technical data

Yielded mechanical performance
for three-phase AC motor

| | | |
|----------|----|-----|
| 200/208V | HP | 75 |
| 220/230V | HP | 75 |
| 460/480V | HP | 150 |
| 575/600V | HP | 200 |

General USE

Contactor

| | | |
|------------|---|-----|
| AC current | A | 350 |
|------------|---|-----|

Short-circuit protection fuse, 600V
High fault

| | | |
|-----------------------|----|-----|
| Short circuit current | kA | 100 |
| Fuse rating | A | 400 |
| Fuse class | | J |

Standard fault

| | | |
|-----------------------|----|-----|
| Short circuit current | kA | 10 |
| Fuse rating | A | 400 |
| Fuse class | | RK5 |

Ambient conditions

Temperature

Operating temperature

| | | |
|-----|----|-----|
| min | °C | -40 |
| max | °C | 70 |

Storage temperature

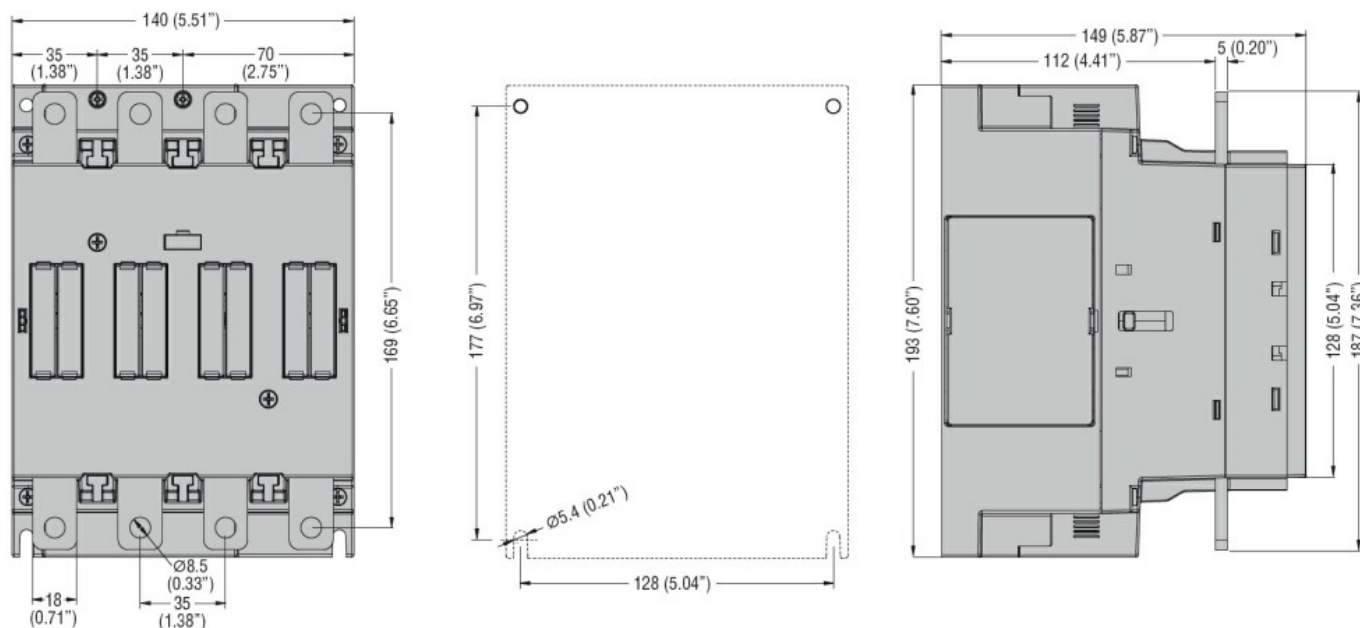
| | | |
|-----|----|-----|
| min | °C | -50 |
| max | °C | 80 |

| | | |
|--------------|---|------|
| Max altitude | m | 3000 |
|--------------|---|------|

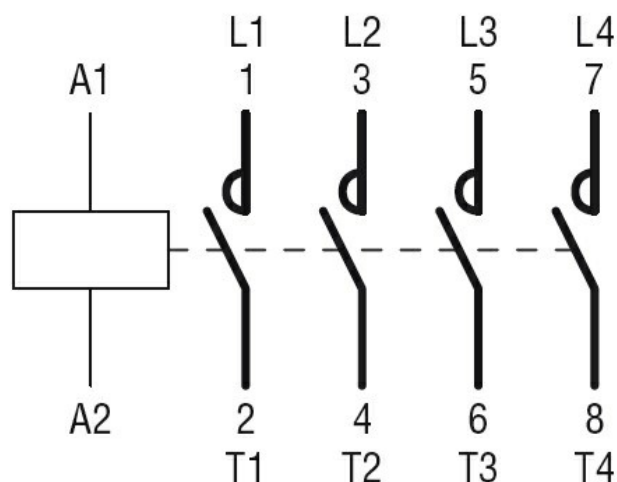
Resistance & Protection

| | |
|------------------|---|
| Pollution degree | 3 |
|------------------|---|

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

cULus

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching